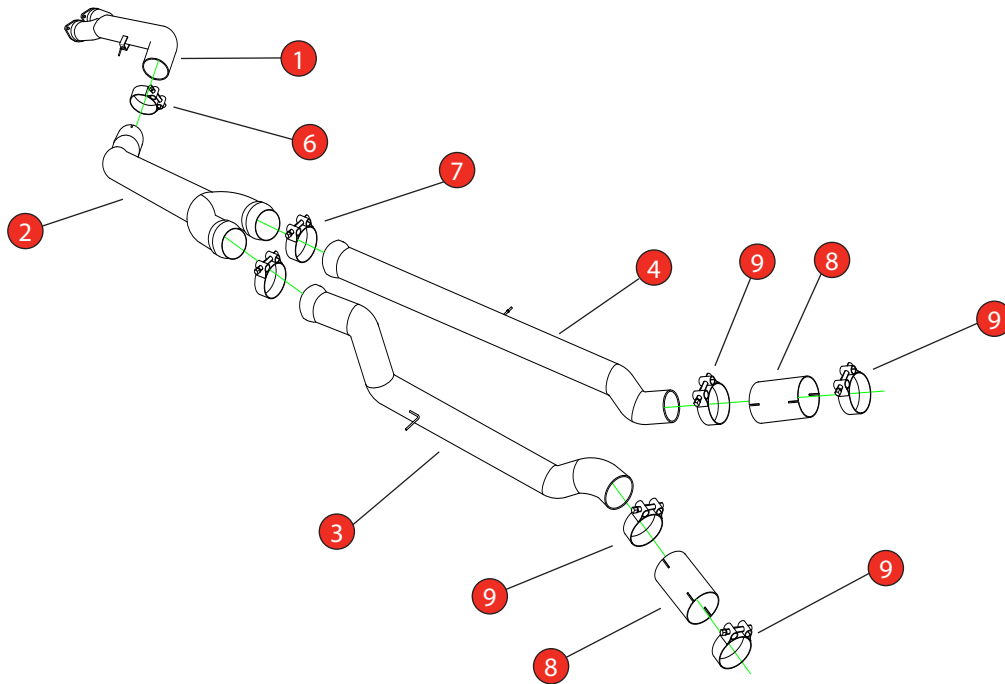


|              |  |                 |                      |
|--------------|--|-----------------|----------------------|
| <b>Car</b>   | BMW M3 F80, M4 F82 F83 Non GPF   | <b>Part No.</b> | SBMMP073             |
| <b>Year</b>  | 2014-2018  | <b>Fit Kits</b> | 497FK                |
| <b>Notes</b> | Where not supplied use original fittings.<br>Original system requires cutting. | <b>Features</b> | Pipe Diameter:- 90mm |

Estimated Fitting Time: 90 Minutes



| NO.            | PART NO.      | DESCRIPTION                         | QTY |
|----------------|---------------|-------------------------------------|-----|
| 1              | 948BM         | Front Pipe                          | 1   |
| 2              | 949BM         | Centre Pipe                         | 1   |
| 3              | 950BM         | L/H Rear Link Pipe                  | 1   |
| 4              | 951BM         | R/H Rear Link Pipe                  | 1   |
| 5              | 446FK         | Tunnel Brace (Not shown on diagram) | 1   |
| <b>Fit Kit</b> |               |                                     |     |
| 6              | 90mm Clamp    |                                     | 1   |
| 7              | Olive Clamp   |                                     | 2   |
| 8              | Adaptor       |                                     | 2   |
| 9              | 63-68mm Clamp |                                     | 4   |

|                |                     |
|----------------|---------------------|
| CLASSIFICATION | Motorsport Use Only |
| HOMOLOGATED    | No                  |
| DATE           | 27/01/2025          |
| ISSUE          | 00                  |
| AUTHORISED     | G O'Shea            |

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

|              |  |                 |                      |
|--------------|--|-----------------|----------------------|
| <b>Car</b>   | BMW M3 F80, M4 F82 F83 Non GPF   | <b>Part No.</b> | SBMMP073             |
| <b>Year</b>  | 2014-2018  | <b>Fit Kits</b> | 497FK                |
| <b>Notes</b> | Where not supplied use original fittings.<br>Original system requires cutting. | <b>Features</b> | Pipe Diameter:- 90mm |

Estimated Fitting Time: 90 Minutes



We recommend removing the original exhaust from the car before cutting.

Measure 40mm from the joint as shown on both sides of the original system.

Cut the system through at the measured distance. Once cut de-bur the edges and re-fit the rear to the car.

